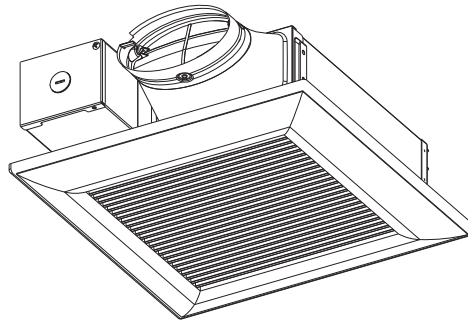


Service Manual

Ventilating Fan
(North America Market)

FV-0510VS1



Model No.	Air direction	Voltage (V)	Frequency (Hz)	Duct diameter (inches)	Air volume at 0.1" WG (CFM)	Noise (sones)	Speed (rpm)	Power (W)	Weight lb.(kg)
FV-0510VS1	Exhaust	120	60	4	50	<0.3	708	4.4	6.8 (3.1)
					80	0.4	797	7.2	
					100	0.9	902	11.1	

HVI Certified performance based on HVI Procedures 915, 916, and 920.

⚠ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

IMPORTANT SAFETY NOTICE

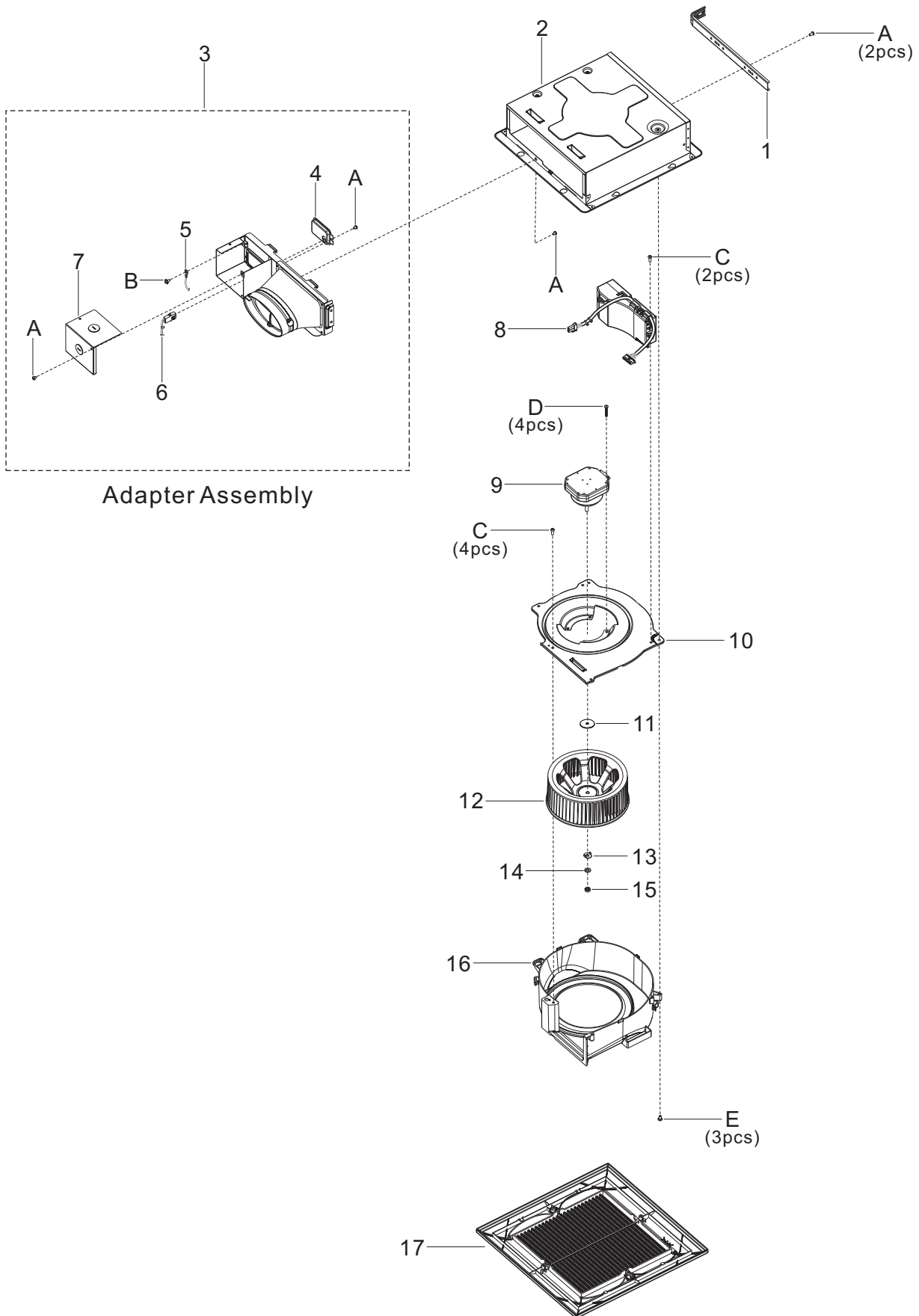
There are special components used in this equipment which are important for safety. These parts are marked by ⚠ in the Schematic Diagrams, Exploded Views and Replacement Parts List. It is essential that these critical parts should be replaced with manufacturer's specified parts to prevent shock, fire or other hazards. Do not modify the original design without permission of manufacture.
We suggest to handle such parts after the static electricity prevention.
It is forbidden to touch the PCB parts by bare hands during the repairing process.

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1. Parts Identification

FV-0510VS1

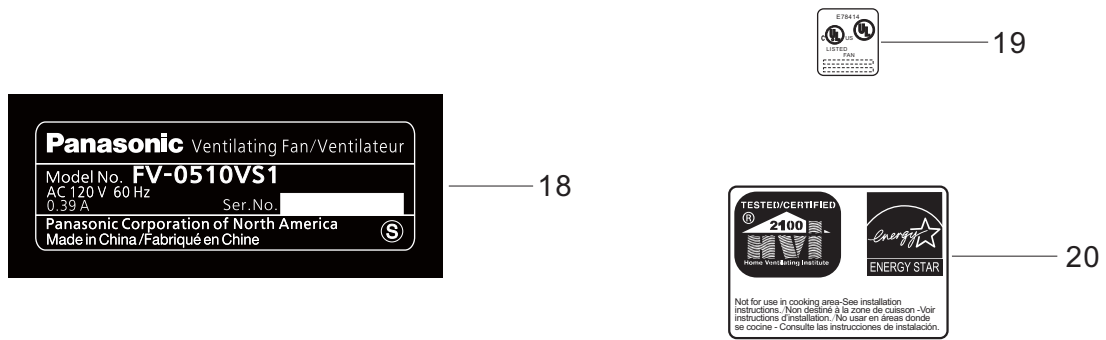
Main Body Section



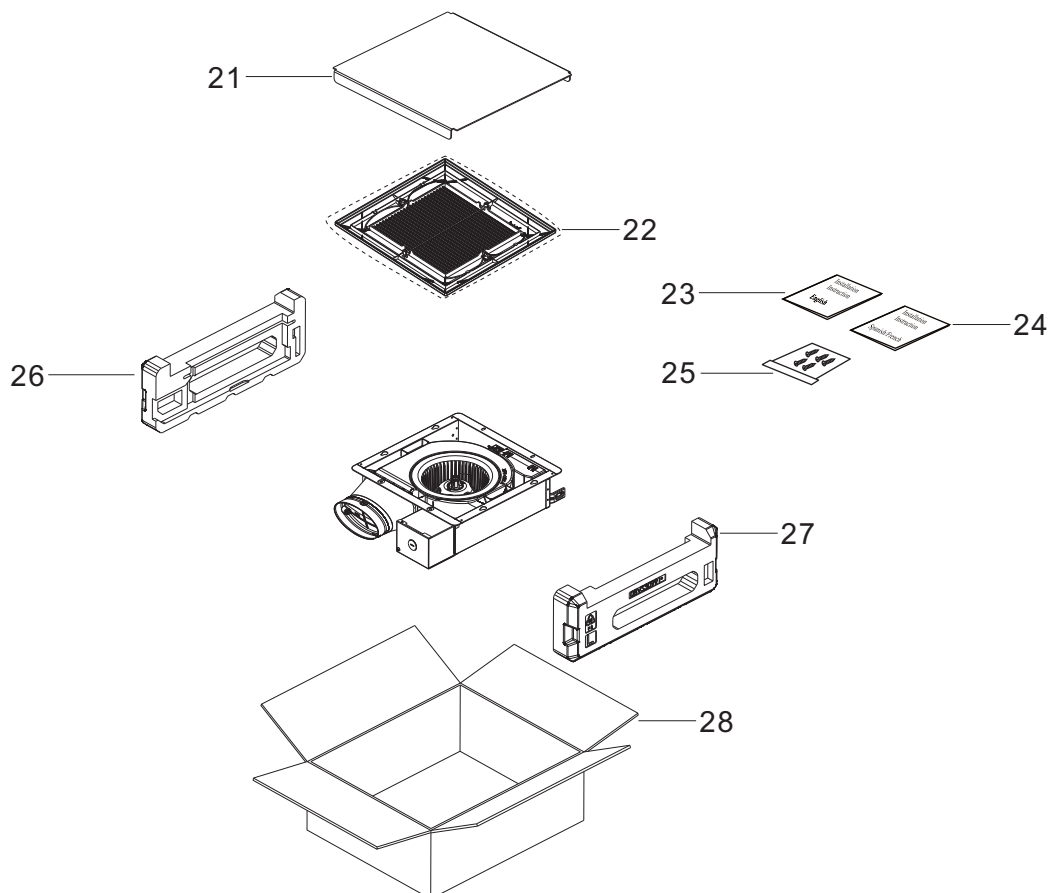
1. Parts Identification

FV-0510VS1

Main Labels

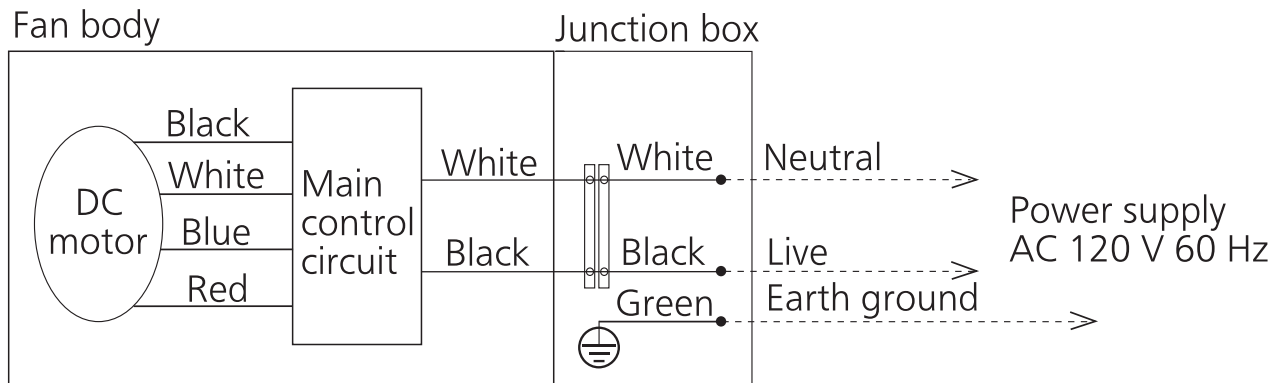


Packing Section



2. Wiring Diagram

FV-0510VS1



3. Parts List

FV-0510VS1

Main Body Section

No.	Part No.	Part Name	Q'ty	Remark
1	FFV5710025S	Suspension Bracket	1	
2	FFV1600159S	Frame Assy	1	
3	FFV0000166S	Adapter Assy	1	
4	FFV0900052S	Connector Plate	1	
5	FFV3450010S	Earth Lead Wire	1	
6	FFV0900072S	Connector Assy (V)	1	
7	FFV2800020S	Junction Cover	1	
8	FFV4700070S	PCB Assy Unit	1	
9	FFV3700347S	Motor Assy	1	
10	FFV3700348S	Motor Support Unit	1	
11	FFV0400127S	Blade Plate	1	
12	FFV0400128S	Blade	1	
13	FFV0400113S	Blade Fix Ring	1	
14	FFE06090801S	Undee Washer	1	
15	FFV7020024S	Hexagon Nut	1	
16	FFV1610080S	Casing Unit	1	
17	FFV3400146S	Louver Assy	1	
A	FFV7000108S	Truss Tap Screw	5	
B	FFV7000227S	Earth Screw Assy	1	Include Spring Washer 
C	FFV7000089S	Truss Tap Screw	6	
D	FFV7000163S	Pan Tap Screw	4	
E	FFV7000202S	Bind Tap Screw	3	

Main Labels

No.	Part No.	Part Name	Q'ty	Remark
18	FFV4020865S	Name Plate	1	Stuck On Casing
19	FFV2260003S	UL Mark	1	Stuck On Frame Assy
20	FFV0810011S	Caution Label 1	1	Stuck On Frame Assy

3. Parts List

FV-0510VS1

Packing Section

No.	Part No.	Part Name	Q'ty	Remark
21	FFV4710381S	Louver Case Assy	1	
22	FFV4650016S	Poly Cover	1	
23	FFV2540204S	Installation Instructions	1	English,For USA/CA Market
24	FFV2540205S	Installation Instructions	1	Spanish,For USA Market
(24)	FFV2540206S	Installation Instructions	1	French,For CA Market
25	FFV0010231S	Accessory A	1	
26	FFV4710369S	Right Pad	1	
27	FFV4710370S	Left Pad	1	
28	FFV9001231S	Packing Case Assy	1	