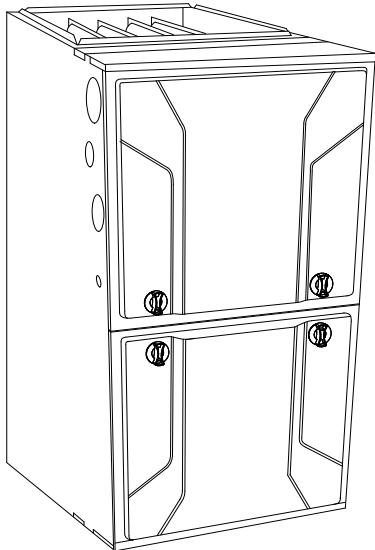


## 935CA

# Evolution® Single-Stage, Variable Speed Communicating, Ultra Low NOx Emissions 35-in. (889 mm) Tall, Condensing Gas Furnace



## Product Data



A11264

The 935CA Evolution® Ultra-Low NOx gas furnace delivers consumer comfort in a unit that meets California's South Coast Air Quality Management District (SCAQMD) and San Joaquin Valley Air Pollution Control District (SJVAPCD) NOx emissions limit of 14ng/J. Offering the performance and benefits of our Evolution Line gas furnaces, this furnace releases 65% less nitrogen oxides (NOx) than previous models. NOx contributes to the formation of smog and acid rain and the deterioration of water quality. Lower NOx emissions mean lower production of particulate matter and cleaner air for the environment. Energy efficiency is at the heart of this furnace with up to 95.0% AFUE gas efficiency and the electrically-efficient Evolution communicating variable-speed constant airflow ECM blower motor. This gas furnace also features Upflow/Horizontal installation flexibility, and is available in three model sizes. All sizes can be vented for direct vent/two-pipe, ventilated combustion air, or single-pipe applications.

## PERFORMANCE

- Communicating Variable speed, Constant airflow (VCA) ECM blower motor for electrically efficient operation all year long in heating, cooling and continuous fan operation.
- Single-stage gas valve with pre-mix burner
- Pilot free, hot surface ignition
- Variable-speed inducer motor for consistent operation
- Supports single-stage, two-stage, and variable speed cooling units
- High temperature limit control designed to prevent overheating
- Adjustable blower speed for heating, cooling, continuous fan, and dehumidification
- Stainless-steel primary heat exchanger
- Fully-insulated casing including blower section
- Stainless-steel condensing secondary heat exchanger

## INSTALLATION FLEXIBILITY

- Upflow/Horizontal design for upflow, horizontal right or horizontal left installation, with rotating vent elbow for exhaust venting flexibility
- Factory-configured ready for upflow applications.
- Features a condensate trap with 6-3/8" (7-3/8" recommended) clearance in horizontal applications
- Ideal height 35" (889 mm) cabinet: short enough for taller coils, but still allows enough room for service.
- Two-pipe venting, single-pipe venting or ventilated combustion air.

## APPLICATIONS

- Factory-configured for Natural Gas; not convertible to Liquid Propane.
- Not approved for downflow installation
- Approved for installations up to 5,400 ft.

## CERTIFICATES

- All sizes meet ENERGY STAR® Version 4.1 criteria for gas furnaces: 95%+ AFUE
- Ultra Low NOx - meets the nitrogen oxides (NOx) emission limit of 14 nanograms/joule for the South Coast Air Quality Management District and San Joaquin Valley Air Pollution Control District in California
- Cabinet air leakage less than 2.0% at 1.0 in. W.C. and cabinet air leakage less than 1.4% at 0.5 in. W.C. when tested in accordance with ASHRAE standard 193.



FURNACE SIZE	CASING DIMENSIONS (IN.)			RATED HEATING OUTPUT (BTUH)*	AFUE	ENERGY STAR	HEATING AIRFLOW		COOLING CFM @ 0.5 ESP (in. W.C.)	MOTOR HP
	H	D	W		UPFLOW/HZ		CFM Heating	Heating ESP (in. W.C.)		
48060C17	35	29.50	17.50	58,000	95.0%	YES	1034	.12	1385	1/2
60080C21	35	29.50	21.00	78,000	95.0%	YES	1406	.12	2195	1
66100C21	35	29.50	21.00	97,000	95.0%	YES	1805	.15	2225	1

\*. Capacity in accordance with DOE test procedures. Ratings are position dependent. See rating plate.  
ESP - External Status Pressure

## FEATURES AND BENEFITS

**HYBRID HEAT® Dual Fuel** - This system can provide more control over your monthly energy bills by automatically selecting the most economical method of heating. With HYBRID HEAT® Dual Fuel dual fuel, our system automatically switches between the gas furnace and the electric heat pump as outside temperatures change to maintain greater efficiency and comfort than with any traditional single-source heating system. The heat pump also delivers high-efficiency cooling in the summer.

**Perfect Humidity® Technology** - This system actively controls both temperature and humidity in the home to provide the best comfort all year long. Other systems depend on heating or cooling demand to manage the moisture in the air but the Perfect Humidity system gives the homeowner the right amount of humidity day and night, even in mild weather. No other manufacturer can do this! Perfect Humidity saves energy, too. By keeping humidity under control, the homeowner can set their thermostat lower to stay comfortable and save energy.

**SmartEvap™ Technology** - When paired with a compatible thermostat, this dehumidification feature overrides the cooling blower off-delay when there is a call for dehumidification. By deactivating the blower off-delay, SmartEvap technology prevents condensate that remains on the coil after a dehumidification cycle from re-humidifying throughout the home. This results in reduced humidity and a more comfortable indoor environment for the homeowner.

Unlike competitive systems, SmartEvap technology only overrides the cooling when humidity control is needed. Once humidity is back in control, SmartEvap re-enables the energy-saving cooling blower off-delay.

**Fan On Plus™ Technology** - Sometimes the constant fan setting on a standard furnace system can actually reduce homeowner comfort by providing too much or too little air! Fan On Plus technology improves comfort all year long by allowing the homeowner to select the continuous fan speed of their choice using a compatible thermostat.

**Pilot Free Igniter** - Bryant's unique igniter is not only physically robust is also electrically robust. It is capable of running at line voltage and does not require complex voltage regulators.

**Full-Featured, Communicating, Variable Speed Motors** - Our ECMs (Electronically Commutated Motor) provide variable-speed operation to optimize comfort levels in the home year round; features such as passive/active dehumidification, ramping profiles, and quiet operation. It can provide cooling match enhancements to increase the effective SEER of select Bryant air conditioner or heat pump systems. This motor does not report back RPM and static pressure to the furnace control.

**Upflow/Horizontal Design** - One model for three applications upflow, horizontal right or horizontal left.

**Direct or Single-pipe Venting, or Optional Ventilated Combustion Air** - All sizes can be vented for direct vent/two-pipe, ventilated combustion air, or in single-pipe applications.

**Sealed Combustion System** - This furnace brings in combustion air from outside the furnace, which results in especially quiet operation. The enclosed pre-mix burner also contributes to lower operating noise.

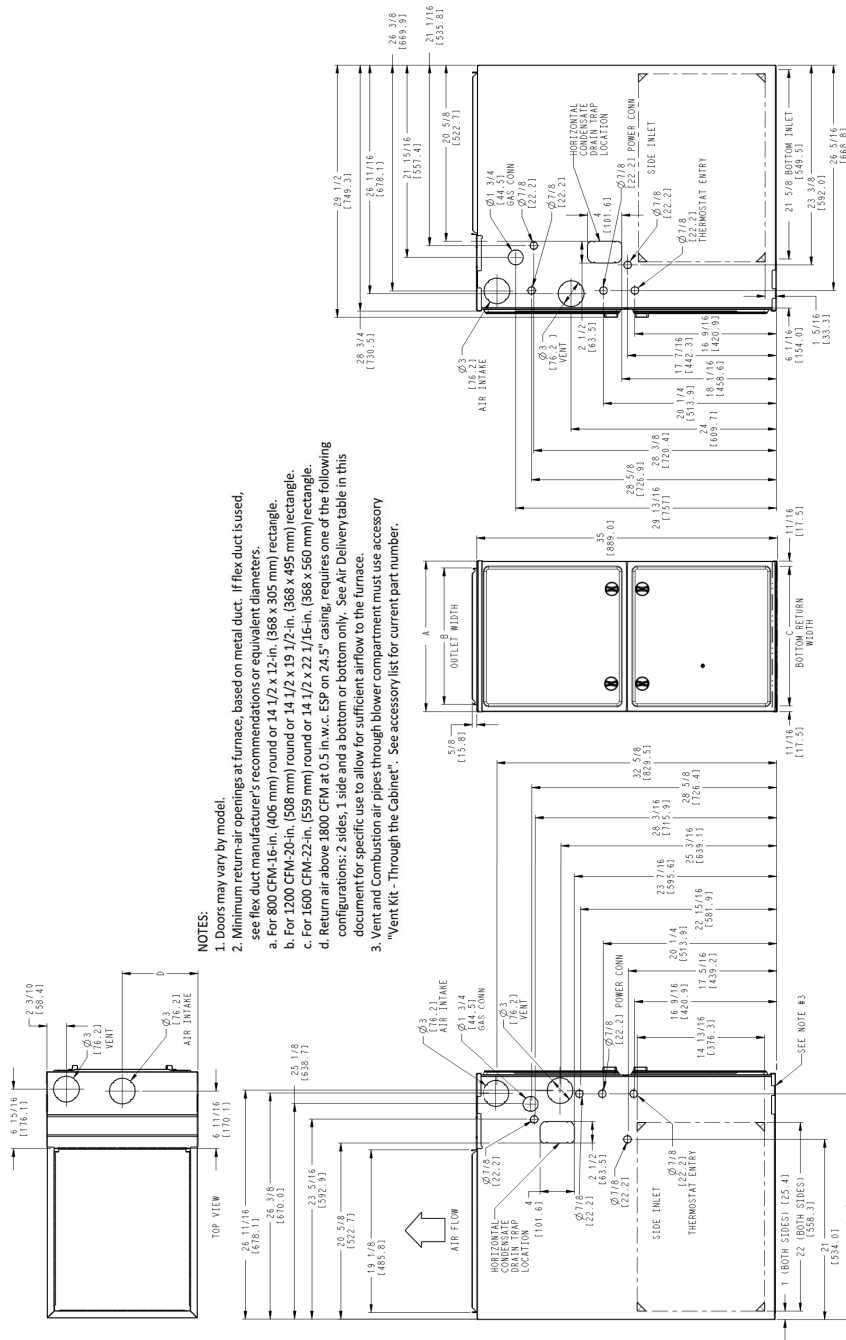
**Insulated Casing** - Foil-faced insulation in heat exchanger section of the casing minimizes heat loss, while insulation in the blower compartment reduces operating noise.

**Bottom Closure** - Factory-installed for side return; easily removable for bottom return. The multi-use bottom closure can also serve for roll-out protection in horizontal applications, and act as the bottom closure for the optional return air base accessory.

**Blower Access Panel Switch** - Automatically shuts off 115-v power to furnace whenever blower access panel is opened.

**Quality Registration** - Our furnace are engineered and manufactured under a quality management system registered to ISO 9001.

# DIMENSIONAL DRAWING



**NOTES:**

1. Doors may vary by model.
2. Minimum return-air openings at furnace, based on metal duct. If flex duct is used, see flex duct manufacturer's recommendations or equivalent diameters.
  - a. For 800 CFM-16-in. (406 mm) round or 14 1/2 x 12-in. (368 x 305 mm) rectangle.
  - b. For 1200 CFM-20-in. (508 mm) round or 14 1/2 x 19 1/2-in. (368 x 495 mm) rectangle.
  - c. For 1600 CFM-22-in. (559 mm) round or 14 1/2 x 22 1/16-in. (368 x 560 mm) rectangle.
  - d. Return air above 1800 CFM at 0.5 in.w.c. ESP on 24" casing, requires one of the following configurations: 2 sides, 1 side and a bottom or bottom only. See Air Delivery table in this document for specific use to allow for sufficient airflow to the furnace.
3. Vent and combustion air pipes through blower compartment must use accessory "Vent Kit" - Through the Cabinet". See accessory list for current part number.

U.S. ECCN: Not Subject to Regulation (N.S.R.)

NOTE: ALL DIMENSIONS IN INCH (MM)

FURNACE SIZE	A	B	C	D	SHIP WT. LB (KG)
	CABINET WIDTH	OUTLET WIDTH	BOTTOM INLET WIDTH	AIR INTAKE	
48060C17	17-1/2 (445)	15-7/8 (403)	16 (406)	8-3/4 (222)	149.6 (67.9)
60080C21	21 (533)	19-3/8 (492)	19-1/2 (495)	10-1/2 (267)	173.1 (78.5)
66100C21	21 (533)	19-3/8 (492)	19-1/2 (495)	10-1/2 (267)	180.0 (81.6)

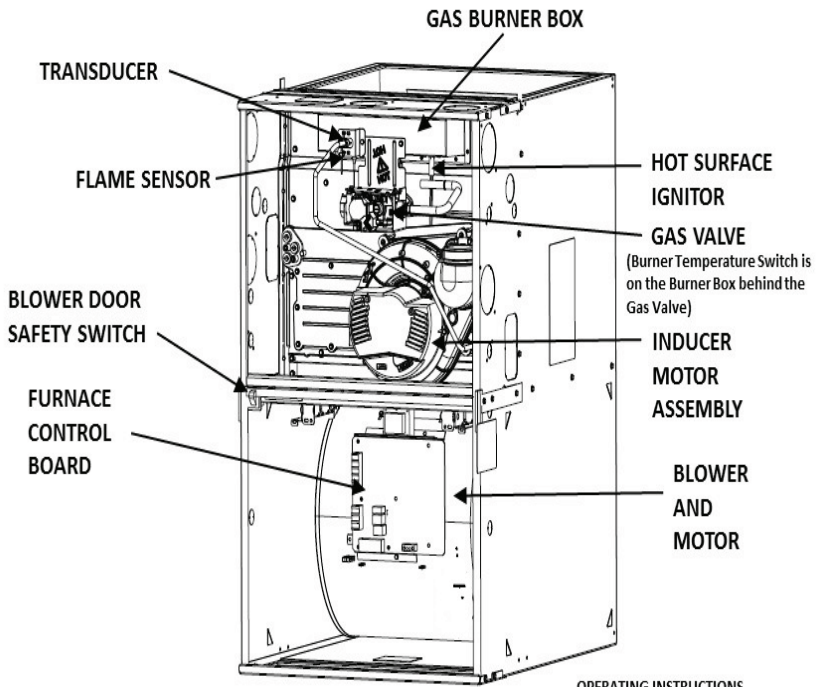
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## MODEL NUMBER NOMENCLATURE

1 Heat Exchanger 9	2 Tier/NOx 8	3 AFUE/NOx 7	4 Heating Stages M	5 Major Series B	6, 7 Cooling Capacity (CFM) 42	8 - 10 Heat Input 060	11 Motor Type C	12 - 13 Width 17	14 Voltage (1-phase) A	15 Un-used -	16 Minor Series A
8 = 80% 9 = 90+%	0 = Base 1 = Legacy Line 2 = Preferred 3 = Ultra Low Nox 8 = Evolution	0 = 80% 1 = 80% Low Nox ---- 2 = 92% 5 = 95% 6 = 96% 7 = 97% 8 = 98%	M = Modulating S = Single Stage T = Two-Stage	A B C D ---	24 = 800 CFM 30 = 1000 CFM 36 = 1200 CFM 42 = 1400 CFM 48 = 1600 CFM 60 = 2000 CFM 66 = 2200 CFM	026 = 26,000 BTU/h 040 = 40,000 BTU/h 060 = 60,000 BTU/h ---	C = Comm. Variable-Speed Constant Airflow (VCA) ECM E = Fixed-Speeds Constant Torque (FCT) ECM V = Variable-Speed Constant Torque (VCT) ECM	14 = 14.2" 17 = 17.5" 21 = 21.0" 24 = 24.5"	A = 110V/60Hz B = 230V/50Hz	-	A B C ---

A190404

## FURNACE COMPONENTS



OPERATING INSTRUCTIONS NOT SHOWN (LOCATED ON MAIN FURNACE DOOR, SEE OPERATING INSTRUCTIONS INSIDE DOOR FIGURE)

A200121

## SPECIFICATIONS

The furnace should be sized to provide 100 percent of the design heating load requirement plus any margin that occurs because of furnace model size capacity increments. None of the furnace model sizes can be used if the heating load is less than half of the furnaces model's output capacity. Use Air Conditioning Contractors of America (Manual J and S); American Society of Heating, Refrigerating, and Air-Conditioning Engineers; or other approved engineering method to calculate heating load estimates and select the furnace. Excessive oversizing of the furnace may cause the furnace and/or vent to fail prematurely, customer discomfort and/or vent freezing.

Failure to follow these guidelines is considered faulty installation and/or misapplication of the furnace; and resulting failure, damage, or repairs may impact warranty coverage.

<b>Heating Capacity and Efficiency</b>		<b>48060C17</b>	<b>60080C21</b>	<b>66100C21</b>
Input	Heat (BTUH)	60,000	80,000	100,000
Output	Heat (BTUH)	58,000	78,000	97,000
Certified Temperature Rise Range °F (°C)	Heating	35 - 65 (19 - 36)	35 - 65 (19 - 36)	35 - 65 (19 - 36)
<b>Airflow Capacity and Blower Data</b>				
Rated External Static Pressure (in. w.c.)	Heating	0.12	0.12	0.15
	Cooling	0.50	0.50	0.50
Airflow Delivery @ Rated ESP (CFM)	Heating	1034	1406	1805
	Cooling	1385	2195	2225
Cooling Capacity (tons) @ 400, 350 CFM/ton	400 CFM/ton	3.5	5	5
	350 CFM/ton	4	5.5	5.5
Direct-Drive Motor Type	Electronically Commutated Motor (ECM)			
Direct-Drive Motor HP		1/2	1	1
Motor Full Load Amps Default		7.7	10	10
RPM Range		400 - 1200	400 - 1200	400 - 1200
Blower Wheel Dia x Width	in.	11 x 8	11 x 8	11 x 10
Air Filtration System		Field Supplied Filter		
Filter Used for Certified Watt Data		325531-40*		
<b>Electrical Data</b>				
Input Voltage	Volts-Hertz-Phase	115 - 60 - 1		
Operating Voltage Range	Min-Max	104 - 127		
Maximum Input Amps Default	Amps	11.4	14.3	14.3
Unit Ampacity Default	Amps	12.6	15.4	15.4
Minimum Wire Size Default	AWG	14	12	12
Maximum Wire Length @ Minimum Wire Size Default	Feet	29	37	37
	(M)	(8.8)	(11.3)	(11.3)
Maximum Fuse/Ckt Bkr (Time-Delay Type Recommended) Default	Amps	15	20	20
Transformer Capacity (24vac output)		40 VA		
External Control Power Available	Heating	23.2 VA		
	Cooling	32.8 VA		
<b>Controls</b>				
Gas Connection Size		1/2" NPT		
Gas Valve (Redundant)	Manufacturer	White Rodgers		
Minimum Inlet Gas pressure (in. wc)		4.5		
Maximum Inlet Gas pressure (in. wc)		13.6		
Manufactured (Mobile) Home Kit		Not approved for Manufacture (Mobile) Home use		
Ignition Device		Silicon Nitride		
Heating Blower Control (Heating Off-Delay)		Adjustable: 90, 120, 150, 180 seconds		
Cooling Blower Control (Time Delay Relay)		90 seconds		
Communication System		Evolution; Evolution Zoning		
Thermostat Connections		W/W1 Y1 and Y/Y2, DHUM, G, COM24V, R		
Accessory Connections		EAC (115vac), DHUM (24vac), 1-stg AC (via Y!)		

## INSTALLATION CONSIDERATIONS

Refer to Installation Instructions for complete installation requirements.

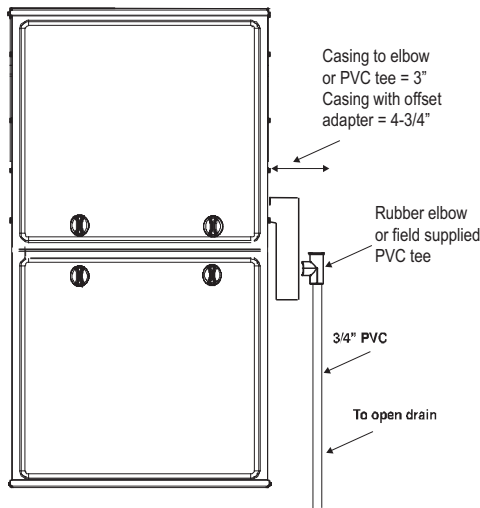
### Evaporator Coil Spacer or Shield Requirements

Type of Coil	Install Flush to Furnace	Install with 8-in. Spacer	Install with Metal Shield
Furnace Manufacturer's N Coil	Allowed	Not Required	Not Required
Furnace Manufacturer's A Coil	Not Allowed	Allowed (Except 100k BTU size in Horizontal Right - MUST use shield)	Allowed (See Note 2)
3rd Party Coil - Factory Shielded (See Note 1)	Allowed	Not Required	Not Required
3rd Party Coil - Unshielded	Not Allowed	Allowed (Except 100k BTU size in Horizontal Right - MUST use shield)	Allowed (See Note 3)

**NOTE:**

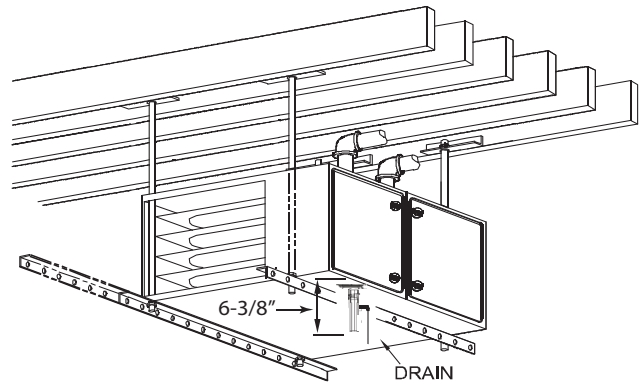
1. 3rd Party Coils that are factory-supplied with a metallic shield over the plastic composite drain pan must completely shield all plastic composite materials from direct exposure to any part of the heat exchanger. Consult with 3rd Party Manufacturer to ensure coil is properly shielded. Coils that are only partially shielded should be treated as un-shielded and require a spacer.
2. Field-fabricated metallic shield must completely shield all plastic composite materials from direct exposure to any part of the heat exchanger. Coils that are only partially shielded should be treated as un-shielded and require a spacer.
3. For 3rd party unshielded coils, consult manufacturer for design of a field-fabricated shield that completely shields all plastic composite materials from direct exposure to any part of the heat exchanger.

### 6-3/8" CONDENSATE TRAP (7-3/8" RECOMMENDED) CLEARANCES



**Trap Clearance in Upflow Application**

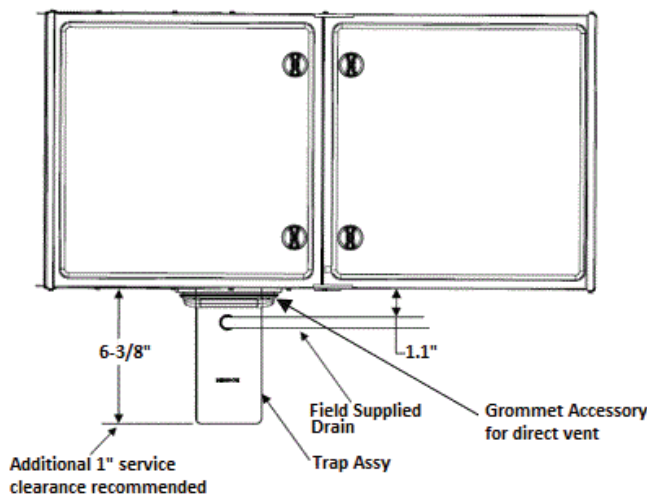
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**ADDITIONAL 1" CLEARANCE BELOW TRAP  
RECOMMENDED FOR SERVICE**

**Trap Clearance in Horizontal Application**

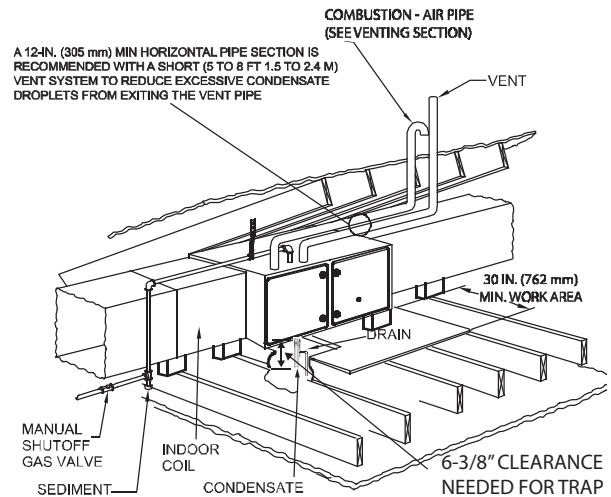
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**Trap Clearance in Horizontal Application**

(Note: Drain line can be run horizontally or vertically)

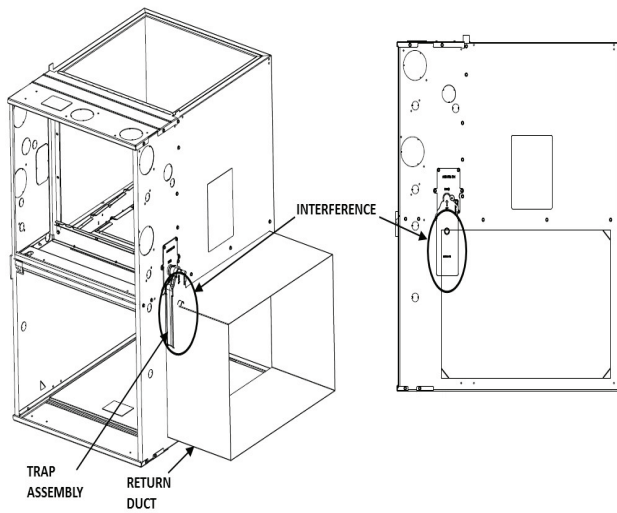
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**ADDITIONAL 1" CLEARANCE BELOW TRAP RECOMMENDED  
FOR SERVICE**

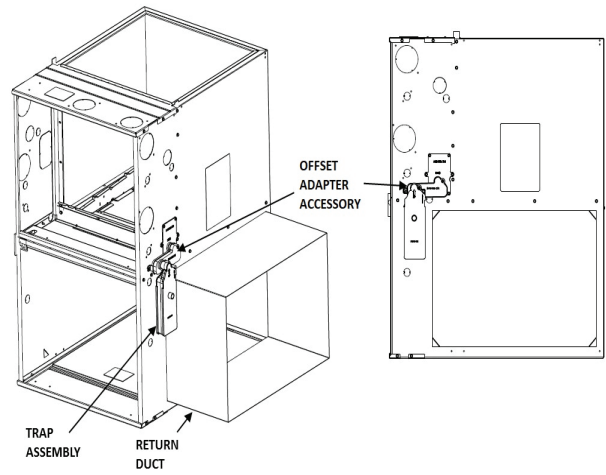
**Working Platform for Attic Installation**

A200088



**Upflow Right Side Return Configuration - Trap Interference**

A200119



**Upflow Right Side Return Configuration - Required Upflow Offset Installation**

A200120

**ACCESSORIES**

DESCRIPTION	PART NUMBER	48060C17	60080C21	66100C21
Trap Offset Adapter Kit - Upflow with Right Side Return (10 pack)	AGACDKTUA10A	X	X	X
Vent Kit - Through the Cabinet	KGADC0101BVC	X	X	X
Vent Terminal - Concentric - 2" (51 mm)	KGAVT0701CVT	See Venting Tables		
Vent Terminal - Concentric - 3" (76 mm)	KGAVT0801CVT			
Vent Terminal Bracket - 2" (51 mm)	KGAVT0101BRA			
Vent Terminal Bracket - 3" (76 mm)	KGAVT0201BRA			
Vent Kit - Rubber Coupling	KGAAAC0101RVC			
Freeze Protect Kit - Condensate Drain Line Tape	KGAAHT0101CFP	X	X	X
CPVC to PVC Drain Adapters - 1/2" CPVC to 3/4" PVC (10 pack)	KGAAD0110PVC	X	X	X
Horizontal Trap Grommet - Direct Vent	KGACK0101HCK	X	X	X
Condensate Neutralizer Kit	P908-0001	X	X	X
Return Air Base (Upflow Applications) 17.5-in. wide	KGARP0301B17	X	-	-
Return Air Base (Upflow Applications) 21.05-in. wide	KGARP0301B21	-	X	X
IAQ Device Duct Adapters 20.0-in. IAQ to 16 in. Side Return	KGAAD0101MEC	20" x 25" IAQ Devices		
IAQ Device Duct Adapters 24.0-in. IAQ to 16 in. Side Return	KGAAD0201MEC	24" x 25" IAQ Devices		
Gas Valve Tower Port Adapter Kit	92-1003	X	X	X
External Bottom Return Filter Rack*	FHG1625-2	X	-	-
	FHG2025-2	-	X	X
Washable Unframed Filter 3/4-in. (19 mm)*	325531-402	X	-	-
	325531-403	-	X	X
<b>Coil Adapter Kits (see Installation Instructions for coil requirements)</b>				
Coil Adapter Kits - No Offset	KGADA0101ALL	X	X	X
Coil Adapter Kits - Single Offset	KGADA0201ALL	X	X	X
Coil Adapter Kits - Double Offset	KGADA0301ALL	X	X	X

\*. Purchased through Replacement Components  
 X Used with the model furnace

DESCRIPTION	ACCESSORY
HUMIDIFIER	Model HUM
HEAT RECOVERY VENTILATOR	Model HRV
ENERGY RECOVERY VENTILATOR	Model ERV
UV LIGHTS	Model UVL

Bryant has a wide variety of thermostats for your system, please visit [www.Bryant.com](http://www.Bryant.com) to see all thermostat and IAQ products.

DESCRIPTION	ACCESSORY	17"	21"
Bryant Carbon Monoxide Alarm (10 pack)	COALMBBNRB02-A10	X	X
Bryant Evolution Air Purifier - 16x25 (407x635 mm)	DGAPAXX1625	X	-
Bryant Evolution Air Purifier - 20x25 (508x635 mm)	DGAPAXX2025	-	X
Bryant Evolution Air Purifier Repl. Filter- 16x25 (407x635 mm)	PGAPXCAR1625A02	X	-
Bryant Evolution Air Purifier Repl. Filter- 20x25 (508x635 mm)	PGAPXCAR2025A02	-	X
Cartridge Media Filter - 16" (407 mm) (MERV 11)	FILXXCAR0116	X	-
Cartridge Media Filter - 16" (407 mm) (MERV 8)	FILXXCAR0016	X	-
Cartridge Media Filter - 20" (508 mm) (MERV 8)	FILXXCAR0020	-	X
Cartridge Media Filter - 20" (508 mm) (MERV11)	FILXXCAR0120	-	X
EZ Flex Cabinet Side or Bottom - 16"	EZXCAB--0016	X	-
EZ Flex Cabinet Side or Bottom - 20"	EZXCAB--0020	-	X
EZ Flex Replacement Filters 16" MERV 10	EXPXXFIL0016	X	-
EZ Flex Replacement Filters 16" MERV 13	EXPXXFIL0316	X	-
EZ Flex Replacement Filters 20" MERV 10	EXPXXFIL0020	-	X
EZ Flex Replacement Filters 20" MERV 13	EXPXXFIL0320	-	X
EZ-Flex Filter with End Caps - 16" (407 mm) (MERV 10)	EXPXXUNV0016	X	-
EZ-Flex Filter with End Caps - 16" (407 mm) (MERV 13)	EXPXXUNV0316	X	-
EZ-Flex Filter with End Caps - 20" (508 mm) (MERV 10)	EXPXXUNV0020	-	X
EZ-Flex Filter with End Caps - 20" (508 mm) (MERV 13)	EXPXXUNV0320	-	X
Media Filter Cabinet - 20"	FILCABXL0020	-	X
Media Filter Cabinet -16"	FILCABXL0016	X	-

### AIR DELIVERY

#### Air Delivery - CFM (With Filter)

COOLING <sup>4</sup> AND HEATING AIR DELIVERY - CFM (Bottom Return with Filter)														
(SW1-5 and SW4-3 set to OFF, except as indicated. See Notes 1 and 2.)														
Unit Size: 48060C17	Clg/CF Switch settings			External Static Pressure (ESP)										
Clg Switches:	SW2-3	SW2-2	SW2-1	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0	
Clg Default:	OFF	OFF	OFF	1300	1295	1300	1300	1295	1290	1280	1265	1240	1200	
CF Switches	SW3-3	SW3-2	SW3-1											
Low-Clg Default:	OFF	OFF	OFF	1300	1295	1300	1300	1295	1290	1280	1265	1240	1200	
Cooling (SW2)	OFF	OFF	ON	545	545	540	Note 4							
	OFF	ON	OFF	710	720	720	725	720	Note 4					
	OFF	ON	ON	895	910	920	920	920	915	895	885	Note 4		
	ON	OFF	OFF	1090	1105	1115	1120	1120	1120	1110	1100	1095	1080	
	ON	OFF	ON	1300	1295	1300	1300	1295	1290	1280	1265	1240	1200	
	ON	ON	OFF	1470	1465	1455	1420	1385	1350	1315	1275	1240	1200	
Low-Cooling (SW3)	ON	ON	ON	1470	1465	1455	1420	1385	1350	1315	1275	1240	1200	
	Maximum Clg Airflow <sup>2</sup>			1515	1480	1455	1420	1385	1350	1315	1275	1240	1200	
	CF Switches	SW3-3	SW3-2	SW3-1										
Cont. Fan Default:	OFF	OFF	OFF	545	545	540	Note 4							
Continuous Fan (SW3)	OFF	OFF	ON	545	545	540	Note 4							
	OFF	ON	OFF	710	720	720	725	720	Note 4					
	OFF	ON	ON	895	910	920	920	920	915	895	885	Note 4		
	ON	OFF	OFF	895	910	920	920	920	915	895	885	Note 4		
	ON	OFF	ON	895	910	920	920	920	915	895	885	Note 4		
	ON	ON	OFF	895	910	920	920	920	915	895	885	Note 4		
ON	ON	ON	895	910	920	920	920	915	895	885	Note 4			
Heating (SW1)	Heat Airflow <sup>3</sup>			1035	1030	1035	1035	1040	1035	1035	1025	1015	1005	
Unit Size: 60080C21 <sup>5</sup>	Clg/CF Switch settings			External Static Pressure (ESP)										
Clg Switches:	SW2-3	SW2-2	SW2-1	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0	
Clg Default:	OFF	OFF	OFF	1825	1830	1830	1825	1825	1825	1815	1810	1805	1785	
CF Switches	SW3-3	SW3-2	SW3-1											
Cooling (SW2)	OFF	OFF	ON	695	700	Note 4								
	OFF	ON	OFF	870	885	880	880	Note 4						
	OFF	ON	ON	1045	1060	1070	1070	1070	1070	Note 4				
	ON	OFF	OFF	1310	1315	1315	1315	1310	1300	1290	1280	Note 4		
	ON	OFF	ON	1470	1475	1480	1480	1480	1475	1465	1460	1450	1440	
	ON	ON	OFF	1825	1830	1830	1825	1825	1825	1815	1810	1805	1785	
Low-Cooling (SW3)	ON	ON	ON	2170	2180	2180	2175	2170	2150	2080	1995	1915	1825	
	Maximum Clg Airflow <sup>2</sup>			2230	2225	2235	2230	2195	2165	2110	2020	1935	1845	
	CF Switches	SW3-3	SW3-2	SW3-1										
Cont. Fan Default:	OFF	OFF	OFF	695	700	Note 4								
Continuous Fan (SW3)	OFF	OFF	ON	695	700	Note 4								
	OFF	ON	OFF	870	885	880	880	Note 4						
	OFF	ON	ON	870	885	880	880	Note 4						
	ON	OFF	OFF	870	885	880	880	Note 4						
	ON	OFF	ON	870	885	880	880	Note 4						
	ON	ON	OFF	870	885	880	880	Note 4						
ON	ON	ON	870	885	880	880	Note 4							
Heating (SW1)	Heat Airflow <sup>3</sup>			1425	1430	1435	1435	1435	1425	1420	1410	1400	1390	

Manufacturer reserves the right to change, at any time, specifications and designs without notice and without obligations.



**Air Delivery - CFM (With Filter) (Continued)**

<b>COOLING<sup>4</sup> AND HEATING AIR DELIVERY - CFM (Bottom Return with Filter)</b>													
<b>(SW1-5 and SW4-3 set to OFF, except as indicated. See Notes 1 and 2.)</b>													
Unit Size: 66100C21 <sup>6</sup>	Clg/CF Switch settings			External Static Pressure (ESP)									
Clg Switches:	SW2-3	SW2-2	SW2-1	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0
Clg Default:	OFF	OFF	OFF	1765	1775	1790	1805	1810	1820	1820	1820	1820	1820
CF Switches	SW3-3	SW3-2	SW3-1										
Cooling (SW2)	OFF	OFF	ON	630	Note 4								
	OFF	ON	OFF	805	830	Note 4							
	OFF	ON	ON	1065	1075	1080	1085	Note 4					
	ON	OFF	OFF	1240	1250	1265	1270	1270	Note 4				
	ON	OFF	ON	1410	1415	1435	1445	1450	1455	1460	Note 4		
	ON	ON	OFF	1765	1775	1790	1805	1810	1820	1820	1820	1820	1820
	ON	ON	ON	2115	2115	2125	2140	2145	2150	2145	2140	2080	1985
	Maximum Clg Airflow <sup>2</sup>			2165	2185	2200	2215	2225	2240	2250	2210	2120	2030
CF Switches	SW3-3	SW3-2	SW3-1										
Cont. Fan Default:	OFF	OFF	OFF	630	Note 4								
Continuous Fan (SW3)	OFF	OFF	ON	630	Note 4								
	OFF	ON	OFF	805	830	Note 4							
	OFF	ON	ON	1020	1040	1050	Note 4						
	ON	OFF	OFF	1020	1040	1050	Note 4						
	ON	OFF	ON	1020	1040	1050	Note 4						
	ON	ON	OFF	1020	1040	1050	Note 4						
	ON	ON	ON	1020	1040	1050	Note 4						
Heating (SW1)	Heat Airflow <sup>3</sup>			1790	1800	1815	1830	1835	1845	1850	1850	1855	1855

**NOTES for Cooling and Heating Air Delivery - CFM (Bottom Return with Filter)**

- Nominal 350 CFM/ton cooling airflow is delivered with SW1-5 and SW4-3 set to OFF. Set both SW1-5 ON for nominal 400 CFM/ton (+15% airflow). Set SW4-3 to ON for nominal 325 CFM/ton (-7%). Set SW1-5 to OFF and SW4-3 to ON for nominal 370 CFM/ton (+7% airflow). The above adjustments in airflow are subject to motor horsepower range/capacity. This applies to Cooling and Low-Cooling airflow, but does not affect continuous fan airflow.
- Maximum cooling airflow is achieved when switches SW2-3, SW2-2, SW2-1 and SW1-5 are set to ON, and SW4-3 is set to OFF.
- All heating CFM's are when comfort/efficiency adjustment switch SW1-4 is set to OFF.
- Ductwork must be sized for high-heating CFM within the operational range of ESP. Operation within the blank areas of the chart is not recommended because high-heat operation will be above 1.0 ESP.
- All airflows on noted 21" (533 mm) casing size furnaces are 5% less on side-return only installations.
- Side returns for noted models require two sides, or a side and bottom to allow sufficient airflow at the return of the furnace.
- Airflows over 1800 CFM require bottom return, two-side return, or bottom and side return or excessive watt draw may result. A minimum filter size of 20x25" (508 x 635 mm) is required.

**MAXIMUM ALLOWABLE EXPOSED VENT LENGTH**

**Maximum Allowable Exposed Vent Lengths in Unconditioned Space Insulation Table - Ft.**

Winter Design Temp °F	Unit Size	60,000 BTUH											
		Uninsulated				3/8-in. Insulation				1/2-in. Insulation			
		Pipe Dia. in.	1 ½	2	2 ½	3	1 ½	2	2 ½	3	1 ½	2	2 ½
20	20	30	30	25	20	75	65	60	20	85	75	65	65
0	15	15	10	10	20	40	30	25	20	45	40	30	30
-20	10	5			20	25	20	15	20	30	25	20	20
-40	5				20	15	15	10	20	20	15	10	10

Winter Design Temp °F	Unit Size	80,000 BTUH														
		Uninsulated					3/8-in. Insulation					1/2-in. Insulation				
		Pipe Dia. in.	1 ½	2	2 ½	3	4	1 ½	2	2 ½	3	4	1 ½	2	2 ½	3
20	15	40	40	35	30	15	50	90	75	65	15	50	70	70	70	70
0	15	20	15	10	5	15	50	45	35	30	15	50	50	40	35	35
-20	15	10	5			15	35	30	20	15	15	40	30	25	15	15
-40	10	5				15	25	20	15	5	15	30	25	20	10	10

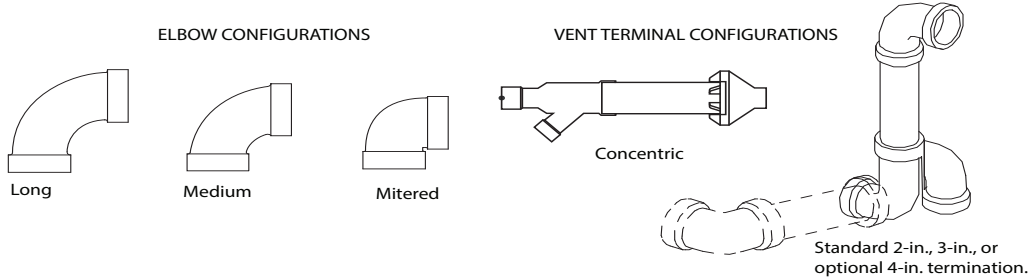
Winter Design Temp °F	Unit Size	100,000 BTUH											
		Uninsulated				3/8-in. Insulation				1/2-in. Insulation			
		Pipe Dia. in.	2	2 ½	3	4	2	2 ½	3	4	2	2 ½	3
20	20	50	40	35	20	80	95	80	20	80	105	90	90
0	20	20	15	10	20	55	45	35	20	65	55	45	45
-20	15	10	5		20	35	30	20	20	45	35	25	25
-40	10	5			20	25	20	10	20	30	25	15	15

Insulation thickness based on R value of 3.5 per in.

## MAXIMUM EQUIVALENT VENT LENGTH - FT.

**NOTE:** Maximum Equivalent Vent Length (MEVL) includes standard and concentric vent termination and does NOT include elbows. Use Deductions from Maximum Equivalent Vent Length to determine allowable vent length for each application.

Unit Size		60,000				80,000					100,000				
Altitude (feet)	Pipe Dia. (in)	1 ½	2	2 ½	3	1 ½	2	2 ½	3	4	2	2 ½	3	4	
	0-2000	20	100	175	200	10	15	55	130	175	200	20	80	175	200
	2001-3000		95	165	185		49	125	165	185	15		75	165	185
	3001-4000	16	90	155	175		44	110	115	155	175	10	70	155	175
	4001-4500	85	150	170	150				165	150	165			150	165
	4501-5000	15	80	145	165		41	100	135	150	65	150	165		
	5001-5400		75	140	155							140	155		



A13110

### Deductions from Maximum Equivalent Vent Length - Ft.

Pipe Diameter (in):	1-1/2		2		2-1/2		3		4	
Mitered 90° Elbow	8	(2.4)	8	(2.4)	8	(2.4)	8	(2.4)	8	(2.4)
Medium Radius 90° Elbow	5	(1.5)	5	(1.5)	5	(1.5)	5	(1.5)	5	(1.5)
Long Radius 90° Elbow	3	(0.9)	3	(0.9)	3	(0.9)	3	(0.9)	3	(0.9)
Mitered 45° Elbow	4	(1.2)	4	(1.2)	4	(1.2)	4	(1.2)	4	(1.2)
Medium Radius 45° Elbow	2.5	(0.8)	2.5	(0.8)	2.5	(0.8)	2.5	(0.8)	2.5	(0.8)
Long Radius 45° Elbow	1.5	(0.5)	1.5	(0.5)	1.5	(0.5)	1.5	(0.5)	1.5	(0.5)
Tee	16	(4.9)	16	(4.9)	16	(4.9)	16	(4.9)	16	(4.9)
Concentric Vent Termination	NA		0	(0.0)	NA		0	(0.0)	NA	
Standard Vent Termination	0	(0.0)	0	(0.0)	0	(0.0)	0	(0.0)	0	(0.0)

**NOTE:**

1. Use only the smallest diameter pipe possible for venting. Over-sizing may cause flame disturbance or excessive vent terminal icing or freeze-up.
2. NA - Not allowed. Pressure switch will not close, or flame disturbance may result.
3. Vent sizing for Canadian installations over 4500 ft (1370 M) above sea level are subject to acceptance by local authorities having jurisdiction.
4. Size both the combustion air and vent pipe independently, then use the larger size for both pipes.
5. Assume the two 45° elbows equal one 90° elbow. Wide radius elbows are desirable and may be required in some cases.
6. Elbow and pipe sections within the furnace casing and at the vent termination should not be included in vent length or elbow count.
7. The minimum pipe length is 5 ft. (2 M) linear feet (meters) for all applications.
8. Use 3-in. (76 mm) diameter vent termination kit for installations requiring 4-in. (102 mm) diameter pipe.

## Venting System Length Calculations

The Total Equivalent Vent Length (TEVL) for **EACH** combustion air or vent pipe equals the length of the venting system, plus the equivalent length of elbows used in the venting system from Maximum Equivalent Vent Length.

Standard vent terminations or factory accessory concentric vent terminations count for zero deduction.

See vent system manufacturer's data for equivalent lengths of flexible vent pipe or other termination systems. **DO NOT ASSUME** that one foot of flexible vent pipe equals one foot of straight PVC/ABS DWV vent pipe.

Compare the Total Equivalent Vent Length to the Maximum Equivalent Vent Lengths in Deductions from Maximum Equivalent Vent Length Table

### Example 1

A direct-vent 60,000 BTUH furnace installed at 2100 ft. (640M). Venting system includes **FOR EACH PIPE:**

70 feet (22 M) of vent pipe, 65 feet (20 M) of combustion air inlet pipe, (3) 90° long-radius elbows, (2) 45° long-radius elbows, and a factory accessory concentric vent kit.

Can this application use 2" (50 mm ND) PVC/ABS DWV vent piping?

Measure the required linear length of air inlet and vent pipe; insert the longest of the two here					70 ft. (22 M)	Use length of the longer of the vent or air inlet piping system
Add equiv length of (3) 90° long-radius elbows (use the highest number of elbows for either the vent or inlet pipe)	3	x	3 ft. (0.9 M)	=	9 ft. (2.7 M)	From Deductions from Maximum Equivalent Vent Length Table.
Add equiv length of (2) 45° long-radius elbows (use the highest number of elbows for either the vent or inlet pipe)	2	x	1.5 ft. (0.5 M)	=	3 ft. (0.9 M)	From Deductions from Maximum Equivalent Vent Length Table.
Add equiv length of factory concentric vent term					0 ft.	From From Deductions from Maximum Equivalent Vent Length Table.
Add correction for flexible vent pipe, if any					0 ft.	From Vent Manufacturer's instructions; zero for PVC/ABS DWV
Total Equivalent Vent Length (TEVL)					82 ft. (25 M)	Add all of the above lines
Maximum Equivalent Vent Length (MEVL)					95 ft. (29 M)	For 2" pipe from Maximum Equivalent Vent Length Table.
Is TEVL less than MEVL?					YES	Therefore, 2" pipe MAY be used

### Example 2

A direct-vent 60,000 BTUH furnace installed at 2100 ft. (640M). Venting system includes **FOR EACH PIPE:**

100 feet (30 M) of vent pipe, 95 feet (29 M) of combustion air inlet pipe, (3) 90° long-radius elbows, and a polypropylene concentric vent kit. Also includes 20 feet (6.1 M) of flexible polypropylene vent pipe, included within the 100 feet (30 M) of vent pipe.

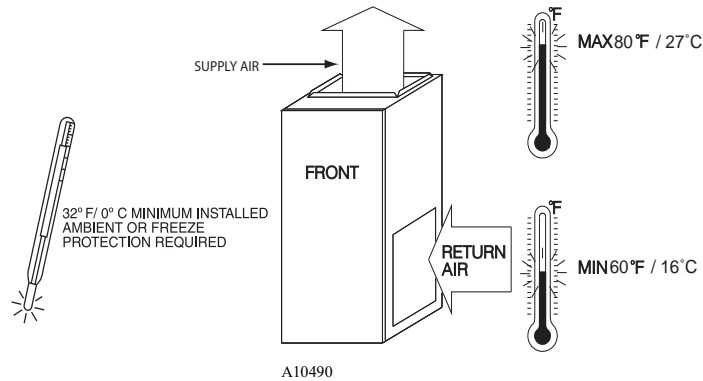
VERIFY FROM POLYPROPYLENE VENT MANUFACTURER'S INSTRUCTIONS for the multiplier correction for flexible vent pipe.

Can this application use 60mm o.d. (2") polypropylene vent piping? If not, what size piping can be used?

Measure the required linear length of <b>RIGID</b> air inlet and vent pipe; insert the longest of the two here: 100 ft. Of rigid pipe - 20 ft. Of flexible pipe				=	80 ft. (24 M)	Use length of the longer of the vent or air inlet piping system
Add equiv length of (3) 90° long-radius elbows (use the highest number of elbows for either the vent or inlet pipe)	3	x	5 ft. (1.5 M)	=	15 ft. (4.6 M)	Example from polypropylene vent manufacturer's instructions, Verify from vent manufacturer's instructions.
Add equiv length of 45° long-radius elbows (use the highest number of elbows for either the vent or inlet pipe)	0	x		=	0 ft. (0 M)	
Add equiv length of factory concentric vent term	9	x	3.3 ft. (0.9 M)	=	30 ft. (9 M)	
Add correction for flexible vent pipe, if any	2*	x	20 ft. (6.1 M)	=	40 ft. (12.2 M)	
* VERIFY FROM VENT MANUFACTURER'S INSTRUCTIONS; For example only, assume 1 meter of flexible 60mm (2") or 80mm (3") polypropylene pipe equals 2.0 meters (6.5 ft.) of PVC/ABS pipe.						
Total Equivalent Vent Length (TEVL)					165 ft. (50 M)	Add all of the above lines
Maximum Equivalent Vent Length (MEVL)					95 ft. (29 M)	For 2" pipe from Maximum Equivalent Vent Length Table.
Is TEVL less than MEVL?					NO	Therefore, 60mm (2") pipe may NOT be used; try 80mm (3")
Maximum Equivalent Vent Length (MEVL)					185 ft. (57 M)	For 3" pipe from Maximum Equivalent Vent Length Table.
Is TEVL less than MEVL?					YES	Therefore, 80mm (3") pipe MAY be used

## RETURN AIR TEMPERATURE

This furnace is designed for continuous return-air minimum temperature of 60°F (15°C) db or intermittent operation down to 55°F (13°C) db such as when used with a night setback thermometer. Return-air temperature must not exceed 80°F (27°C) db. Failure to follow these return air limits may affect reliability of heat exchangers, motors and controls.



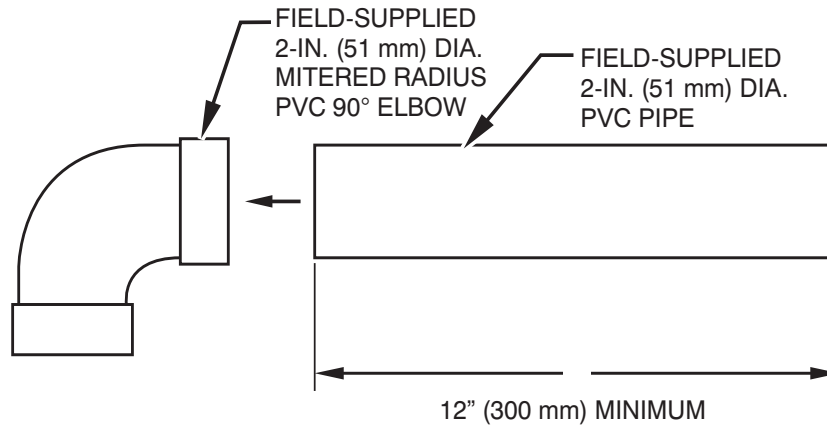
## MINIMUM CLEARANCES TO COMBUSTIBLE MATERIALS

POSITION	CLEARANCE
Rear	1 in.
Front (Combustion air openings in furnace and in structure)	1 in.
Required for service*	24 in.†
All Sides of Supply Plenum*	1 in.
Sides	1 in.*
Vent	0
Top of Furnace	1 in.

\*. Additional clearance is required for condensate trap installation.

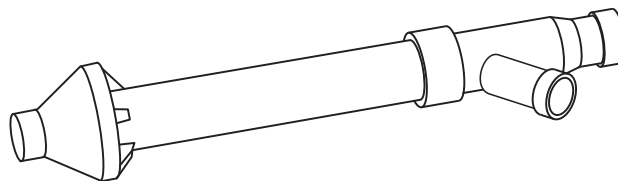
†. Consult your local building codes.

## COMBUSTION-AIR PIPE FOR NON-DIRECT (1-PIPE) VENT APPLICATION



**NOTE:** See Installation Instructions for specific venting configurations.

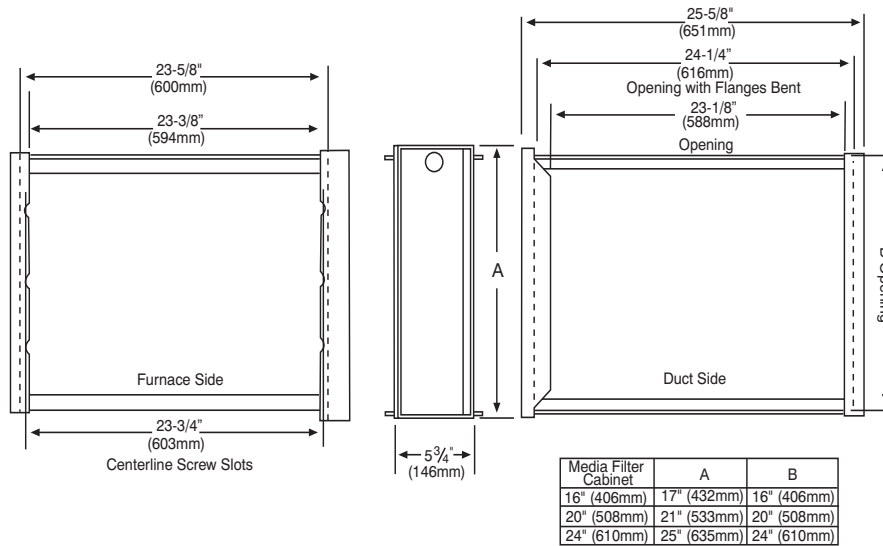
## CONCENTRIC VENT KIT



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A concentric vent kit allows vent and combustion-air pipes to terminate through a single exit in a roof or side wall. One pipe runs inside the other allowing venting through the inner pipe and combustion air to be drawn in through the outer pipe.

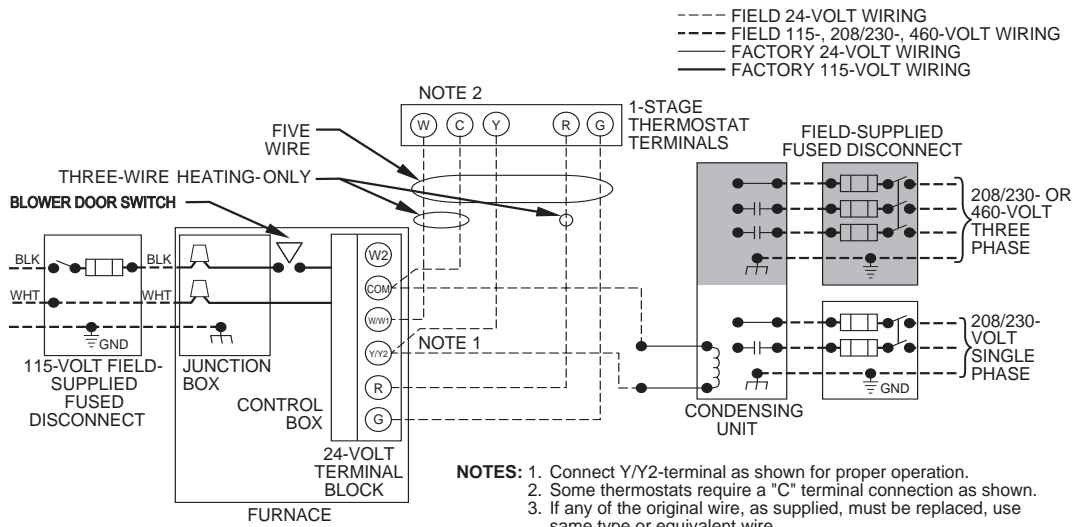
## MEDIA FILTER CABINET (OPTIONAL ACCESSORY)



NOTE: Media cabinet is matched to the bottom opening on furnace. May also be used for side return.

A12428

## TYPICAL WIRING SCHEMATIC



A200310

## GUIDE SPECIFICATIONS

### General

#### System Description

Furnish a \_\_\_\_\_ 4-way multipoise gas-fired condensing furnace for use with natural gas.

#### Quality Assurance

Unit will be designed, tested and constructed to the current ANSI Z 21.47/CSA 2.3 design standard for gas-fired central furnaces.

Unit will be third party certified by CSA to the current ANSI Z 21.47/CSA 2.3 design standard for gas-fired central furnaces. Unit will carry the CSA Blue Star® and Blue Flame® labels. Unit efficiency testing will be performed per the current DOE test procedure as listed in the Federal Register.

Unit will be certified for capacity and efficiency and listed in the latest AHRI Consumer's Directory of Certified Efficiency Ratings.

Unit will carry the current Federal Trade Commission Energy Guide efficiency label.

#### Delivery, Storage, and Handling

Unit will be shipped as single package only and is stored and handled per unit manufacturer's recommendations.

#### Warranty (for inclusion by specifying engineer)

U.S. and Canada only. Warranty certificate available upon request.

#### Equipment

Galvanized blower wheel shall be centrifugal type, statically and dynamically balanced. Blower motor of ECM type shall be permanently lubricated with sealed ball bearings, of \_\_\_\_\_ hp, and have infinitely variable speed from 600-1200 RPM operating only when motor inputs are provided. Blower motor shall be direct drive and soft mounted to the blower housing to reduce vibration transmission.

#### Filters

Furnace shall have reusable-type filters. Filter shall be \_\_\_\_\_ in. (mm) X \_\_\_\_\_ in. (mm). An accessory highly efficient Media Filter is available as an option. \_\_\_\_\_ Media Filter.

#### Casing

Casing shall be of .030 in. thickness minimum, pre-painted steel.

#### Draft Inducer Motor

Draft inducer motor shall be variable-speed design.

#### Primary Heat Exchangers

Primary heat exchangers shall be tubular stainless steel sectional design and supplied operating under negative pressure.

#### Secondary Heat Exchangers

Secondary heat exchangers shall be of a stainless steel flow-through of fin-and-tube design and applied operating under negative pressure.

#### Controls

Controls shall include a micro-processor-based integrated electronic control board with service troubleshooting codes displayed via diagnostic flashing LED light on the control, a self-test feature that checks all major functions of the furnace, and a replaceable automotive-type circuit protection fuse. Multiple operational settings available, including blower speeds for heating and cooling.

#### Operating Characteristics

Heating capacity shall be \_\_\_\_\_ Btuh input; \_\_\_\_\_ Btuh output capacity.

Fuel Gas Efficiency shall be \_\_\_\_\_ AFUE.

Air delivery shall be \_\_\_\_\_ cfm minimum at 0.50 in. W.C. external static pressure.

Dimensions shall be: depth \_\_\_\_\_ in. (mm); width \_\_\_\_\_ in. (mm); height \_\_\_\_\_ in. (mm) (casing only). Height shall be \_\_\_\_\_ in. (mm) with A/C coil and \_\_\_\_\_ in. (mm) overall with plenum.

#### Electrical Requirements

Electrical supply shall be 115 volts, 60 Hz, single-phase (nominal). Minimum wire size shall be \_\_\_\_\_ AWG; maximum fuse size of HACR-type designated circuit breaker shall be \_\_\_\_\_ amps.

#### Special Features

Refer to section of the product data identifying accessories and descriptions for specific features and available enhancements.