



### OVERVIEW

Low-VOC TRAVEL-TACK is a self-contained, instant-tacking portable spray system engineered to deliver a low-VOC, California-compliant adhesive. The web spray pattern eliminates adhesive vaporization and overspray. Low-VOC TRAVEL-TACK's portability, limited equipment clean-up, and low equipment cost make this adhesive ideal for shop or field use.

### PART NUMBERS

308605	#40 Cylinder
341635	#187 (Torpedo) Cylinder
341636	#375 (Jumbo) Cylinder

### SPECIFICATION/STANDARDS COMPLIANCE

Property	Method	Results
Duct Thermal Insulation	ASTM C916	Pass
Flame Spread	ASTM E84	0
Smoke Developed	ASTM E84	10
VOC Limitation	SCAQMD Rule 1168	Pass
	Ozone Transport Commission (OTC)	Pass

### FEATURES AND BENEFITS

- California Compliant: Low-VOC and No Methylene Chloride
- Instant-Tacking
- Unique Web Spray Pattern
- Easy Cleanup



**CONTRACTORS  
GET REWARDED**

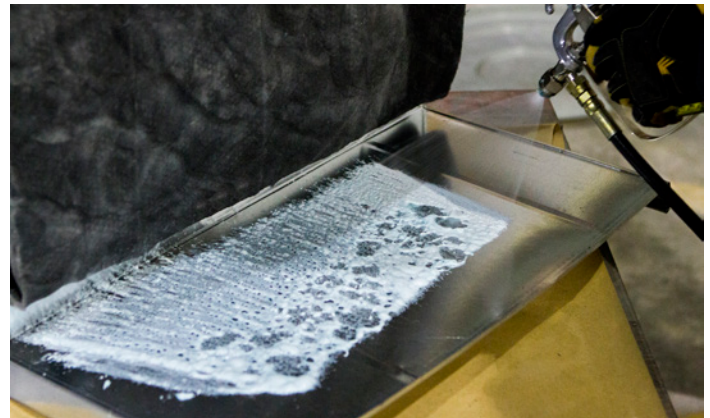
[CarlisleHVACRewards.com](http://CarlisleHVACRewards.com)

## TYPICAL PROPERTIES AND CHARACTERISTICS

Color	White
Consistency	Aerosol spray
Spray Pattern	Variable web
Odor	Mint when in wet state
Base	Polymer
Vapor Pressure	350 mm
Solvent	Methyl Acetate, Hexane, Tertiary Butyl Acetate
Approx. Coverage	125 sq ft/lb of adhesive
Initial Bonding Time	Immediate
Dry Time	4 minutes
Adhesion	Excellent
Service Temperature	-40° – 200°F (4.4° - 93.3°C)
Water Resistance	Excellent
Mildew Resistance	Good
VOC	< 61 g/l
Packaging	#40 Cylinder, #187 Cylinder, #375 Cylinder

## APPLICATION

Temperature	60° – 90°F (15.5° – 32.2°C). Keep at 70°F for optimum performance. If cylinder temperature falls below 70°F, move it to a warm area until optimum performance is achieved.
Method	Apply according to SMACNA specifications and local codes.
Preparation	Surface must be dry and free of dirt, oil, and grease.
Rate	16 oz per minute
Clean Up	Low-VOC UN-TACK™, solvents, or mineral spirits



## PRECAUTIONS

Surfaces must be clean and free of moisture and contamination. Do not expose to heat or store above 100°F (37.8°C). Do not puncture or incinerate. Canisters are not refillable. When empty, dispose by following local code requirements. Review Safety Data Sheet for safety information prior to use.

**For Industrial Professional Use Only.**

## STORAGE

Temperature	60° – 95°F (15° – 35°C)
Shelf Life	One year (unopened)
Flammability	Flammable when wet (flame projection test). Nonflammable when dry.

## LEED

Post-industrial Recycled Content	0%
Pre-consumer Recycled Content	0%
VOC Content	<61 g/l
Manufacturing Location(s)	Carlisle, PA